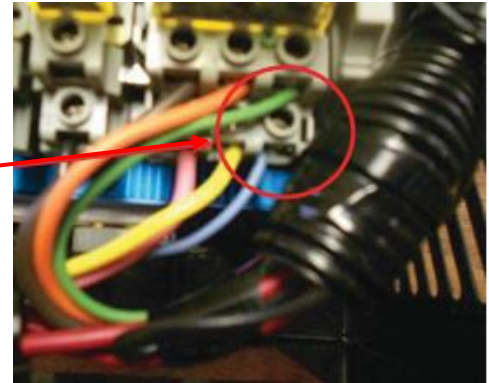
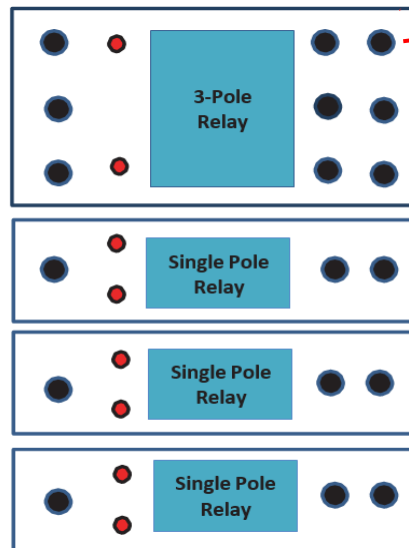


## Peterbilt Under Bed Box Alteration

Peterbilt trucks automatically switch circuits on and off through the ground side of a circuit. To accommodate this, the Idle Free Under-Bed-Box needs to have one wire changed. The procedure is shown below.

1. Remove the 18-gauge light blue wire from the terminal with the red arrow.

The Relay Pack is located under the bed in the power module (Under Bunk Box).



2. The 18-gauge black wire is tucked back inside the split-loom, near the terminal. Pull it out and strip the insulation off the end as shown to the right.



3. The 18-gauge black wire replaces the blue wire in the terminal shown to the right.



4. Place a piece of electrical tape over the blue wire that was removed from the terminal. See image to the right.

