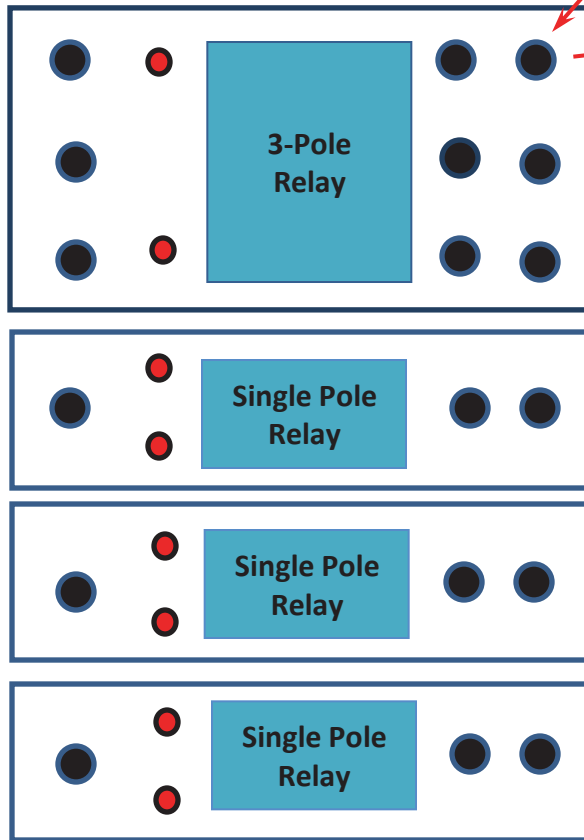


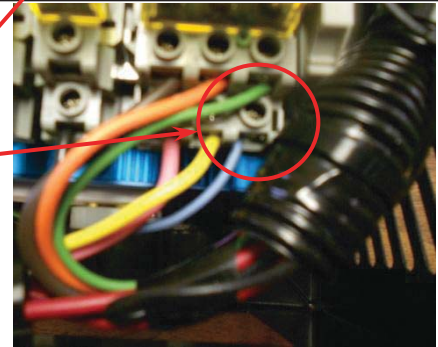
Peterbilt Under-Bunk-Box Alteration

Peterbilt switches circuits on and off through the ground side of a circuit. Due to this, the Idle Free Under Bunk Box needs to have 1 wire changed. The procedure is shown below.

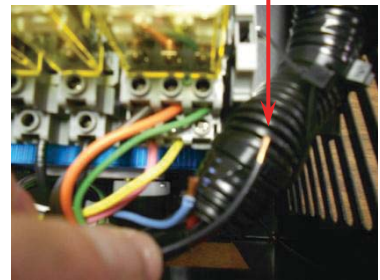
Relay pack located under the bed in the power module (Under Bunk Box).



1. Remove the 18 gauge light blue wire from this terminal.



2. The 18 gauge black wire is tucked back inside the split-loom, near the terminal. Pull it out & strip insulation off the end as shown below.



3. The 18 gauge black wire replaces the blue wire in the terminal shown below.



4. Place a piece of electrical tape over the blue wire removed from the terminal as shown to the right.

