



Kit # 51018

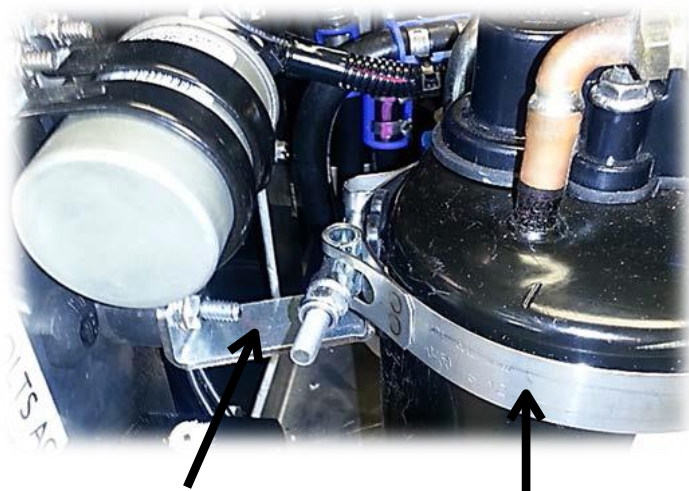
**Tecumseh Compressor Top Bracket &
Compressor Feet Replacement Procedure**

Kit # 51018
Tecumseh Compressor Top Bracket & Compressor Feet
Replacement Procedure

Installation Instructions

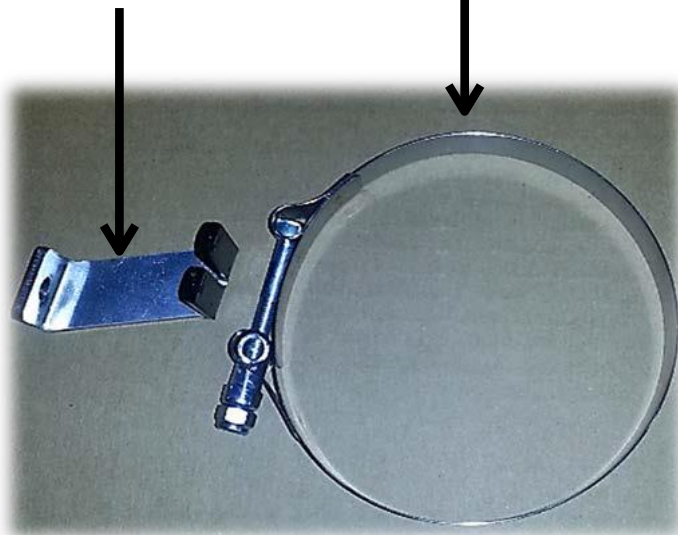
Compressor Top

1. Remove broken compressor top bracket
2. Remove existing support bracket hardware between the rubber side mount and the compressor bracket
3. Install new angled bracket between the rubber side mount and the compressor
4. Open T Bolt clamp and surround the compressor top with T bolt clamp
5. Place T bolt nut over the newly installed bracket, locate the nut squarely over the portion of the new bracket where it reaches the compressor
6. Tighten down the T-clamp nut to 70 inch pounds

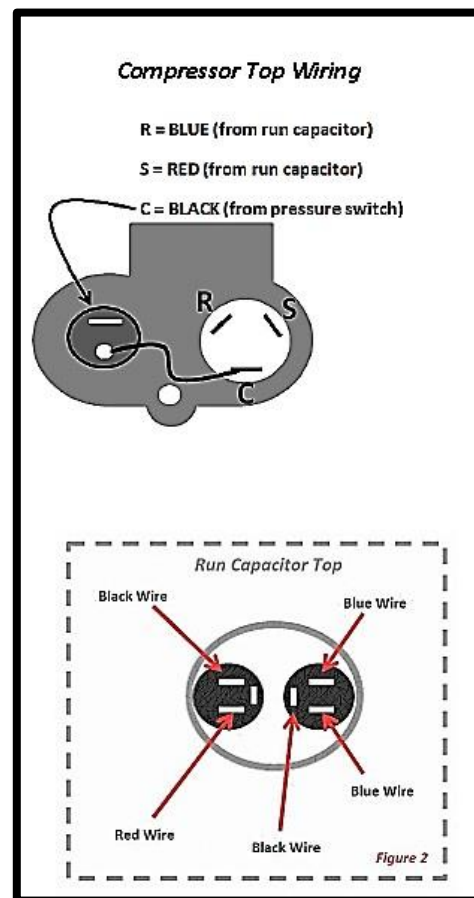


Angle Bracket IFS#
51017

T Bolt Clamp
(IFS# 24623)

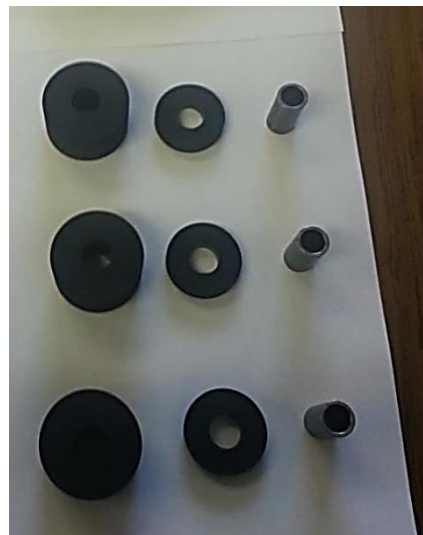


If the capacitor or the compressor wiring is removed, use the diagram below to ensure that the wires are re-connected properly



Compressor Feet Bushing Replacement Procedure

1. Remove the compressor mounting feet by loosening the 3 mounting nuts located at the base of the compressor.
2. Drop the bolts below the compressor and remove the 3 sets of old rubber bushings.
3. Install the new solid rubber bushings inserting the steel stand offs within each bushing.
4. Bolt the compressor down adding the small rubber washer and the steel washer to the top of the compressor feet.



Compressor Feet Parts